



Processing Equipment Capabilities Summary

Categories	72" Red Bud Slitting Line	60" Stamco Slitting Line	36" Paxson Slitting Line	60" Red Bud Line CTL	60" Gary Line CTL	Ruesch Reduction Mill	CWP Trapezoidal Shear	120" Cincinnati Hand Shear
Min Thickness	.015"	.018"	.018"	.020"	.015"	.015"	.015"	.020"
Max Thickness	.135"	.130"	.120"	.140"	.105"	.100"	.050"	.140"
Max Entry/Exit Wgt	60,000 lb	40,000 lb	10,000 lb	40,000 lb	20,000 lb	10,000 lb	8,000 lb	
Max Entry Width	74.500"	62.000"	34.000"	60.000"	61.000"	14.000"	36.000"	
Max Exit Width	72.000"	60.000"	33.000"	60.000"	61.000"	14.000"	36.000"	120.000"
Min Entry Width	12.000"	12.000"	2.000"	12.000"	6.000"	2.000"	4.000"	
Max Entry OD	72"	72"	64"	72"	68"	72"	60"	
Max Exit OD	72"	60"	60"			60"		
Min Entry ID	20"	16"	16"	20"	20"	16"	20"	
Max Entry ID	24"	24"	24"	24"	24"	24"	20"	
Exit End ID	20" or 24"	20" or 24"	20"			20"		
Min Slit Width	1.000"	1.125"	1.000"					
Min Scrap Trim	.5" (.250/side)	.5" (.250/side)	.5" (.250/side)					
Max Sheet Length				144.000"	144.000"			120.000"
Min Sheet Length				12.000"	15.000"			6.000"
Max Stack Height				20" (skid included)	21" (skid included)		Part Specific	
Max Stack Weight				8,000 lb	8,000 lb		Part Specific	8,000 lb
Sheet Length Accuracy				(+/-) .005"	(+/-) .030"		(+/-) .005"	(+/-) .030"
Sheet Squareness				.060"	.060"			.060"
Leveler	Herr-Voss			Herr-Voss				
Flattener					Coil set removal		Coil set removal	
In-Line Gauging System	Yes	Yes	No	No	No	Yes	No	No
Shear Angular Positioning Range							(+/-) 35 degrees	
Shear "Cut Angle" Accuracy							(+/-) .5 degrees	

Facilities:

1200 Central Avenue 65,000 sq ft with 30 ton overhead crane; max coil grabber width 74.5"

1140 Central Avenue 56,000 sq ft with 20 ton overhead crane; max coil grabber width 62.0"

Requirements that fall outside listed capabilities by inquiry only.

REFERENCE ONLY

Revised: 1/1/14